

US EPA ARCHIVE DOCUMENT

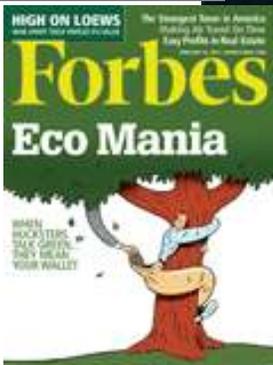
Producing New Soil Products for Emerging Stormwater BMP Markets

**Sharon Barnes
Barnes Nursery, Inc.
EPA Region 5 Webinar
March 10, 2009**





The Soil Blender: Where the Rubber Meets the Road



Composting-Soil Blending Facility



“Prescription” Soils/Media for Managing Stormwater

- **Rain Gardens**
- **Bio-Retention Swales**
- **Roof Top Media**
- **Compost Blankets**
- **Compost Socks**
- **Compost Berms**









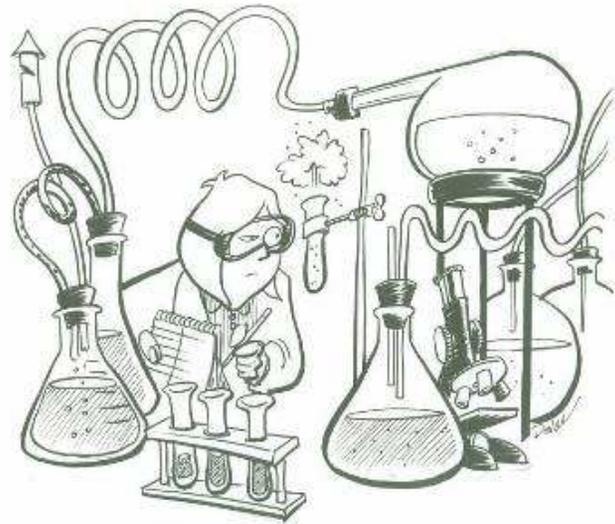


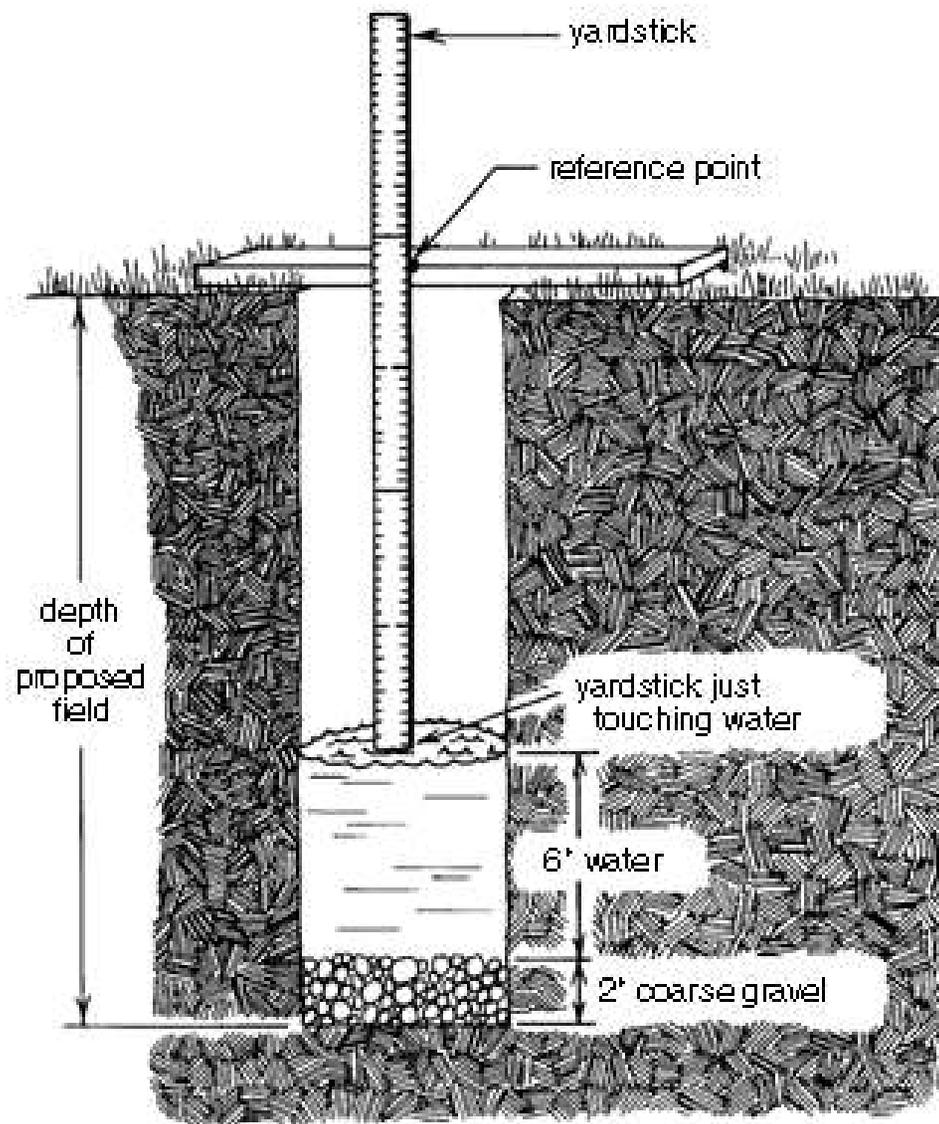




About Mix Specifications

- **understand the material components and what they do**
- **know any percolation rate required**
- **overall project success on:**
 - **good design**
 - **proper media**
 - **skillful installation**





Media ingredients often include:

- Topsoil
- Sandy or Clay Loam
- Sand
- Silt
- Compost
 - Leaf
 - Biosolids
 - msw
- Hardwood Bark
- Pine Bark Fines
- Perlite/vermiculite
- C6 Aggregate
- Light Weight Aggregates:
 - Solite
 - Stalite
 - Haydite

Source Materials “Locally Produced” Cotton Burr Story



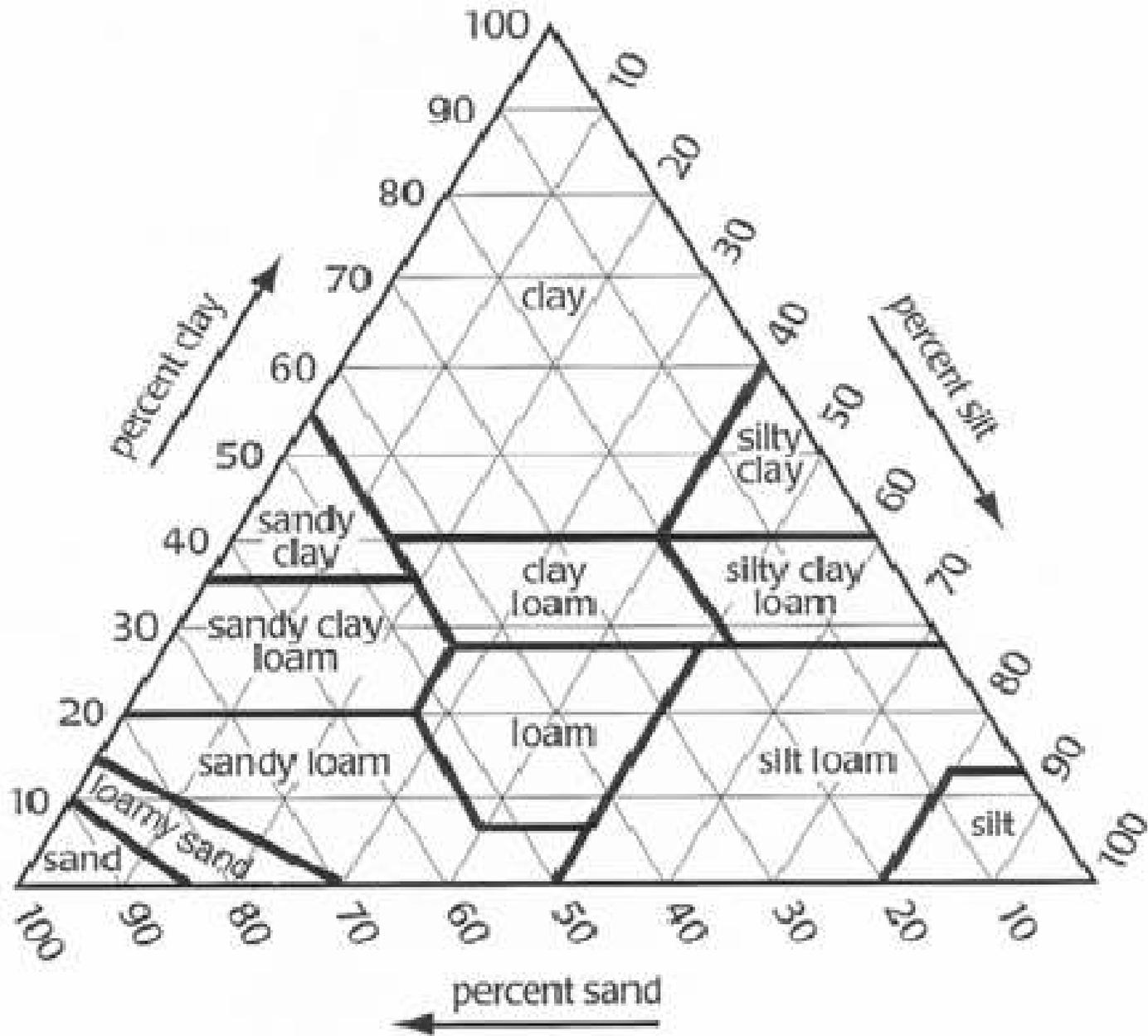
Volume Specifications

- Soil..... 20-40%
- Bark/leaf humus
compost/peat..... 20-30%
- Sand..... 30-60%

Final Specifications Range

- Sand content..... 50-85%
- Silt content.....0-50%
- Clay content.....<5-20%
- OM.....1.5-10%

Textural Triangle



USDA

Sand Particle Classification

Soil Separate	Diameter Limits/mm
• Clay.....	<0.002
• Silt.....	0.002-0.05
• Very fine sand.....	0.05-0.10
• Fine sand.....	0.10-0.25
• Medium sand.....	0.25-0.50
• Coarse sand.....	0.50-1.00
• Very coarse sand.....	1.00-2.00

Other Notable Specifications

- AASHTO: American Association of State Highway and Transportation Officials
 - Soil and Soil Aggregate Classification System
- ASTM: American Society for Testing and Materials
 - Establish test methods
 - Establish classifications



Topsoil



Sand

Compost



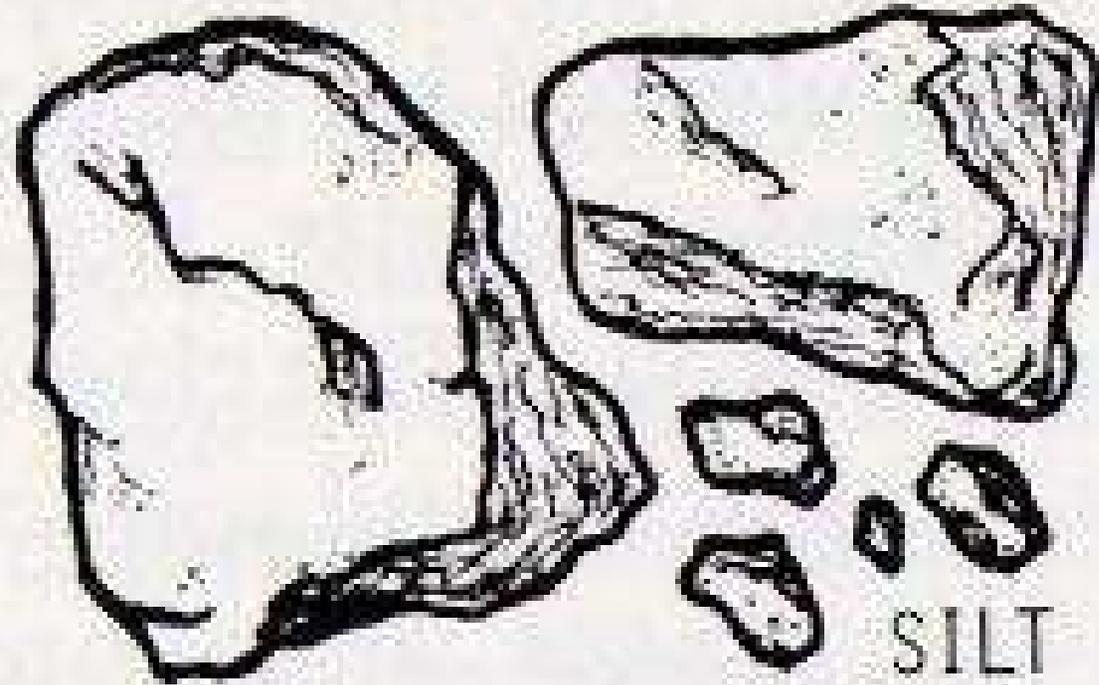
Bark



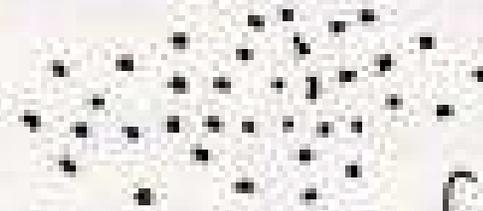
Meeting the Specifications

- Send samples of all components to soil lab:
 - Soil & Sand:
 - Textural Analysis
 - Organic Matter Content
 - pH
 - Compost:
 - STA testing
 - Textural Analysis
 - Light Weight Aggregate, etc.
- Send media specifications to soil lab
- Ask soil lab to formulate “recipe” to meet specifications based on the test results

SAND

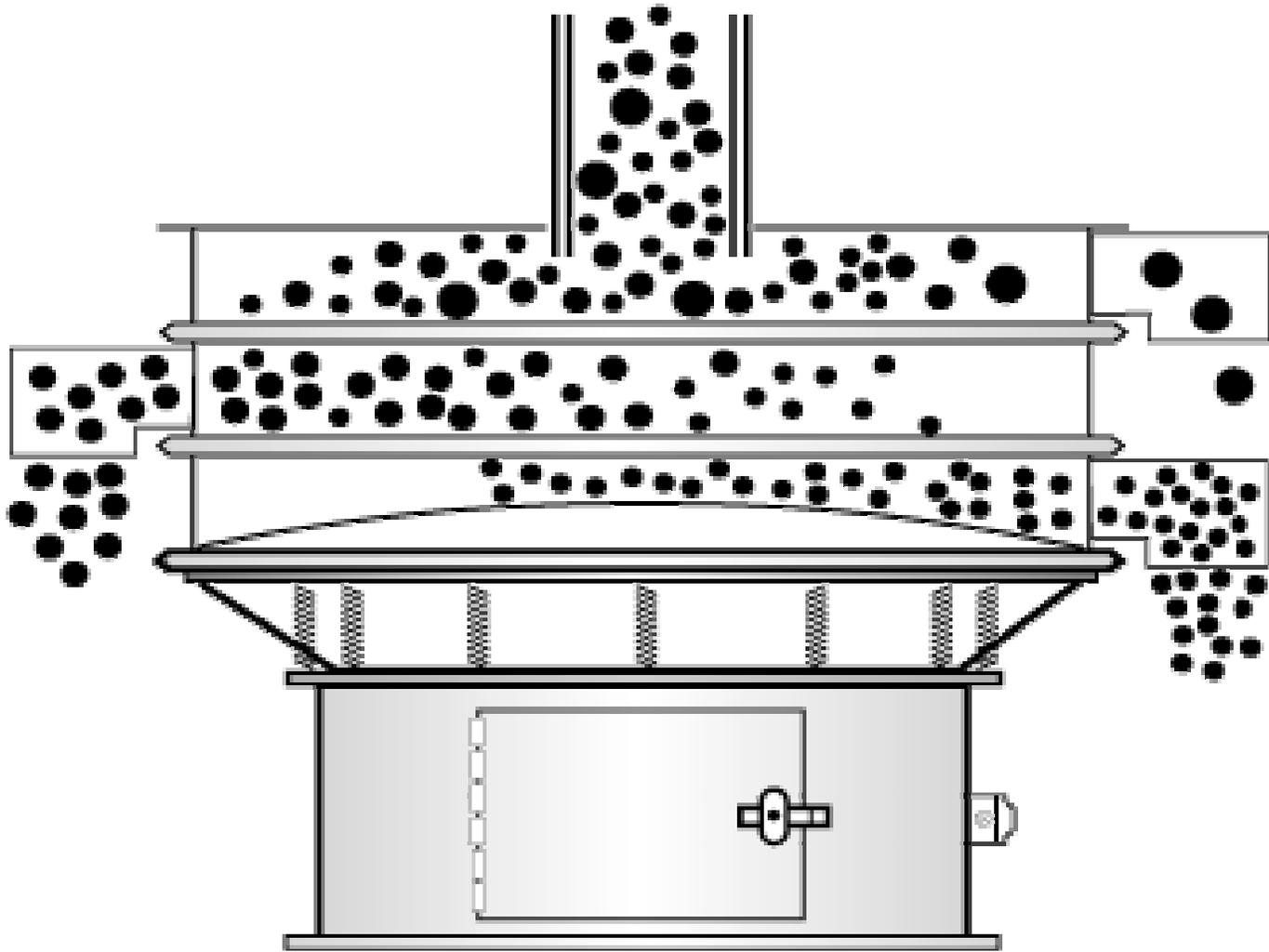


SILT



CLAY





CLC LABS[®]

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SUBMITTED BY:
BARNES NURSERY
3511 W. CLEVELAND RD.
HURON, OH 44839

ACCOUNT NO.: T1256

SUBMITTED FOR:

REPORT DATE: MARCH 6, 2009
REPORT REF.: 92.084

SOIL TEXTURAL ANALYSIS REPORT

LAB. NO.	SAMPLE IDENTIFICATION	MECHANICAL ANALYSIS			U.S.D.A. TEXTURE CLASS
		% SAND	% SILT	% CLAY	
878420	#1 TOPSOIL	57	21	22	SANDY CLAY LOAM

Method Used: Conforms to ASTM D 422-63

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REPORT OF ANALYSIS

LAB. NO.: 878420
SAMPLE ID: #1 TOPSOIL

TEST PARAMETER	RESULT	UNITS
Organic Matter	7.4	%

METHOD: Organic matter reported as Loss on Ignition at 440°C on oven dry (105°C) soil according to ASTM D2974-87 Method C.

LAB. NO.: 878420
SAMPLE ID: #1 TOPSOIL

TEST PARAMETER	RESULT	UNITS
Soil pH	7.6	SU

METHOD: Soil pH determined on a 1:1 soil/deionized water slurry according to NCR-221.

GEE & BALDER

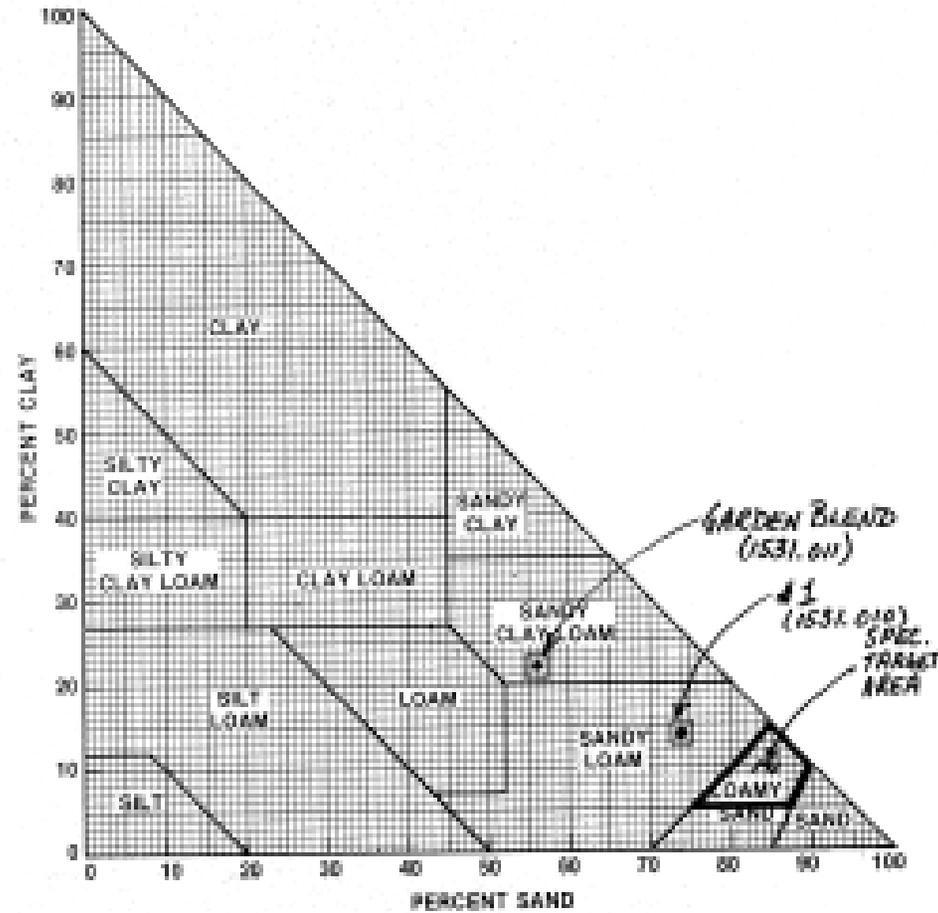


Fig. 15-3. Textural triangle for soil textural analysis using the USDA classification scheme.





Economic Opportunities

- New end product markets with Bio Soil Mixes
 - Opportunity to “raise the bar” in soil quality produced
 - Chance to source new, appropriate alternative materials
 - Recycled aggregate
 - Recycled sands (foundry sand)
 - Sustainable Sites Initiative

New Feedstock Opportunities

Food Discards



Organic Industrial Residuals

- Fly ash
- FGD
- Foundry sand
- Alum sludge
- Gypsum sludge
- Spent lime
- Steel slag
- Papermill sludge



Foundry Sand



